



OBERLÄNDER RECYCLING MASCHINEN



**Non-Ferrous
Shredder Installations**

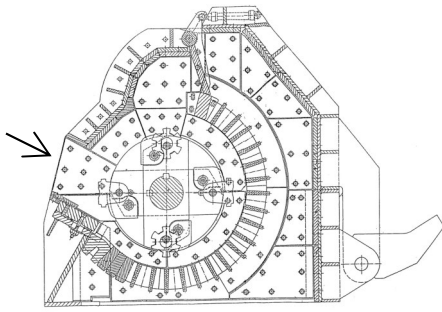
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Oberländer Recycling Maschinen GmbH

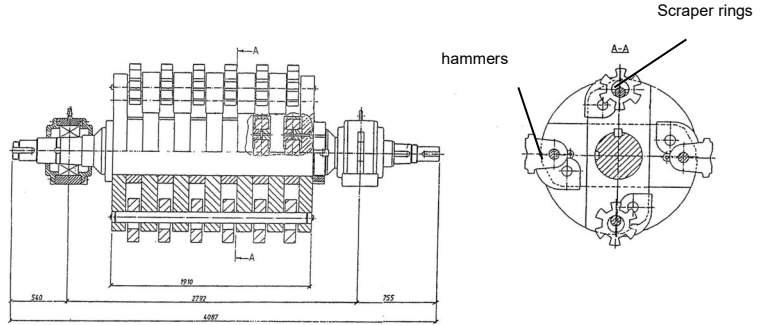
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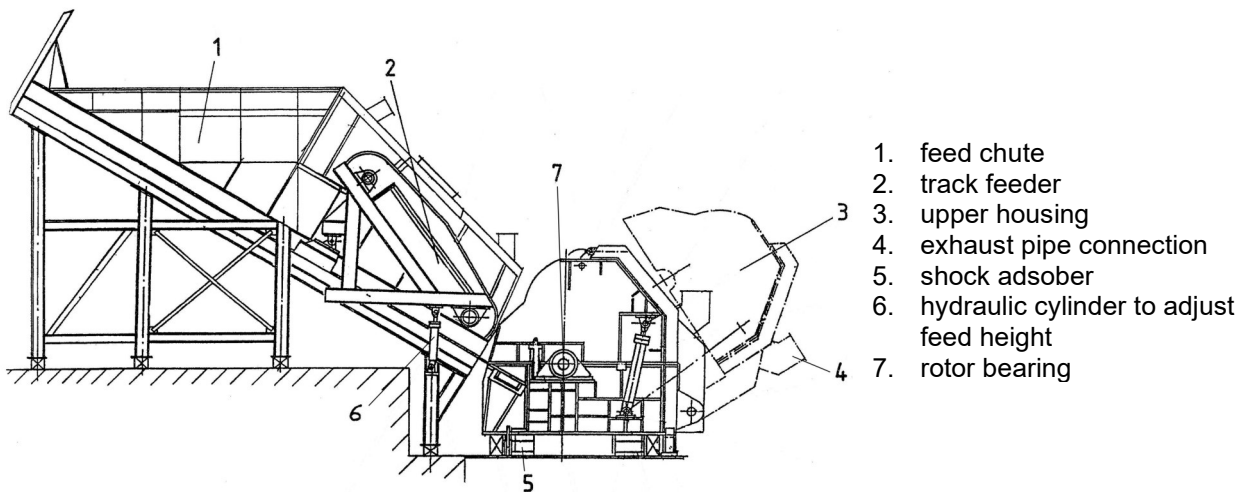
Heavy Duty Shredder with inclined feeding for processing ferrous and non-ferrous scrap Type OSH



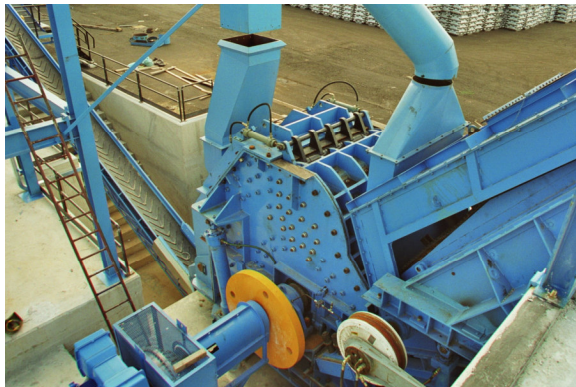
Pic. 1: cross-section shredder housing



Pic. 2: shredder rotor design (equipped with hammer and scraper rings)



Pic. 3: shredder arrangement with feed chute



Pic. 4: Shredder, top view

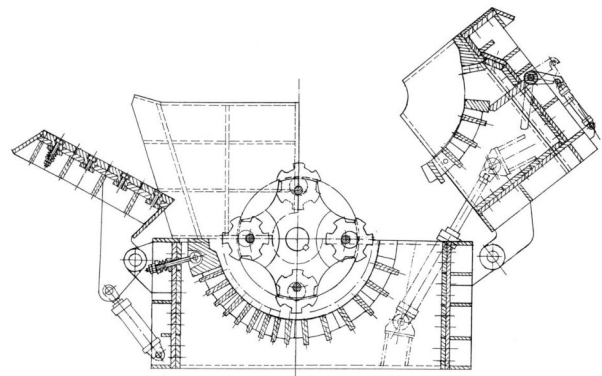
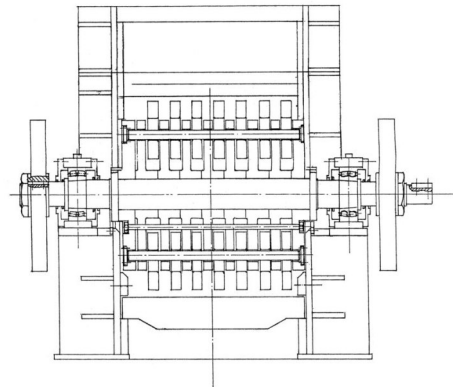


Pic. 5: Shredder drive with hydraulic coupling

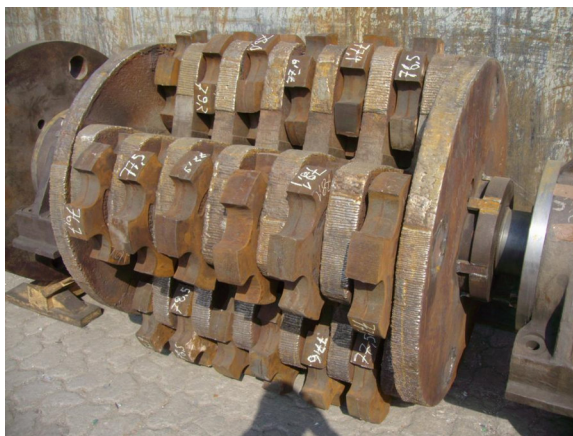
Aluminium Shredder Top-Feed Model OST



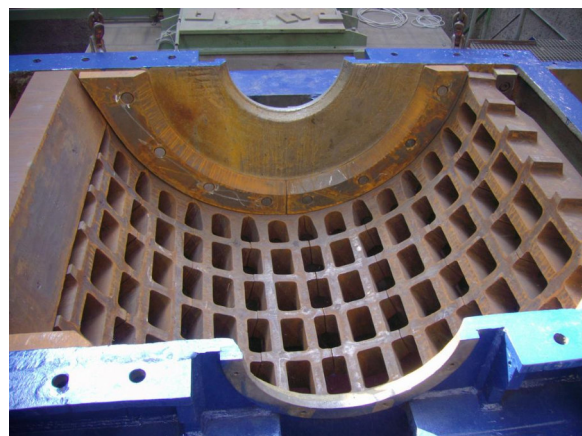
Pic 6: shredder arrangement



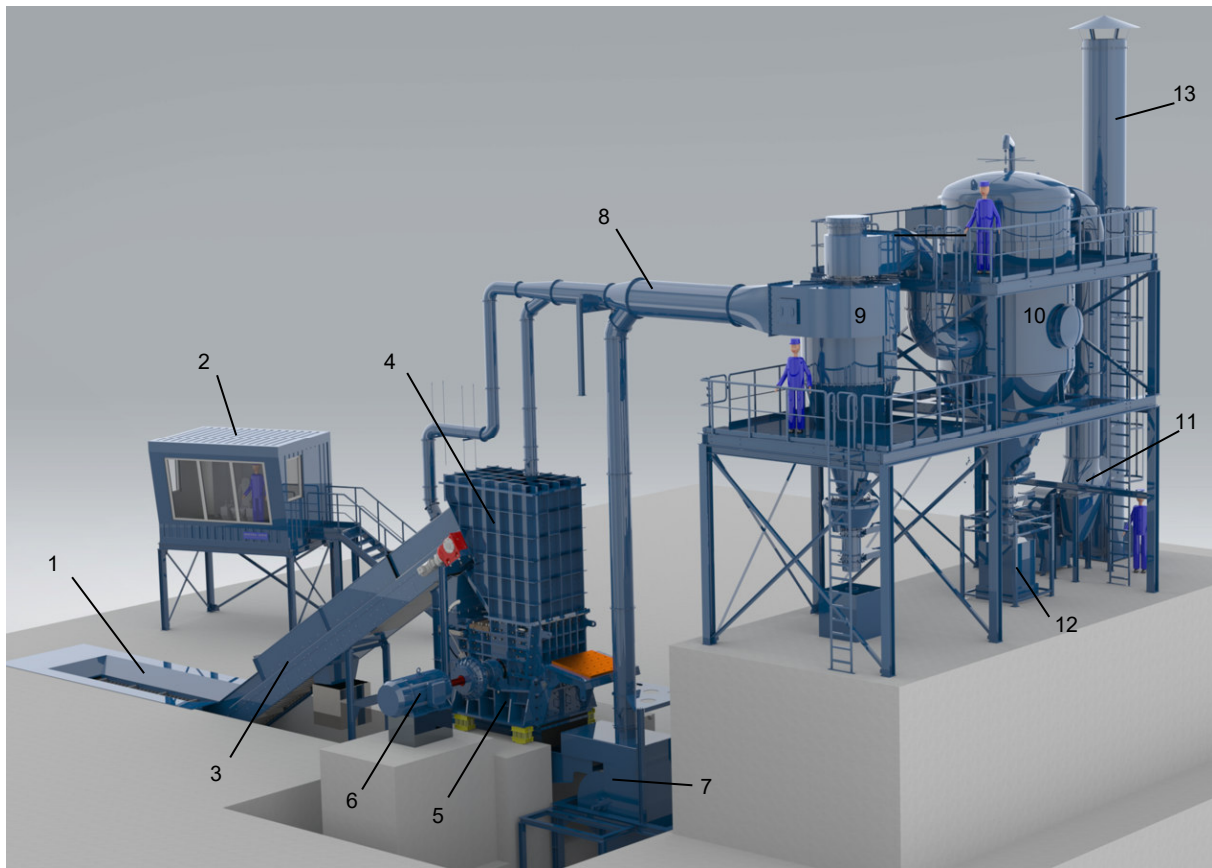
Pic 7: shredder housing arrangement without infeed hood



Pic 8: shredder rotor with scraper rings



Pic 9: lower shredder housing with grid dimensions



Pic 10: typical top-feed shredder arrangement with auxiliary equipment

- 1 loading area
- 2 control cabin
- 3 infeed plate conveyor
- 4 shredder infeed hood
- 5 shredder housing
- 6 main shredder drive
- 7 magnetic drum separator
- 8 ex-proof dust collection piping
- 9 ex-proof dust cyclone
- 10 ex-proof bag house filter
- 11 fan unit
- 12 dust discharge in big-bags
- 13 chimney

Technical Data:

Shredder type	OSH 1900/1900	OST 1200/1350
Rotor dimensions in mm acting diameter: width:	1,900 1,910	1,200 1,350
Shredder infeed opening in mm: width x height:	1,800 x 1,800/700*	1,350 x 1,200
Max. feed material dimensions: width in mm: height in mm: length in mm:	1,850 1,800 7,000	1,300 1,100 2,000
Production, approx. in t/hr Al-mixed: Al-castings: steel scrap:	15 – 20 35 25 – 30	10 - 12 20 12 – 15
Typical fraction size** in mm:	50 – 120	60 - 100
Main drive power in kW: in hp:	750 – 1,100 1,000 - 1,500	500 – 750 600 – 1,000
Shredder rotor rotation in rpm:	750	1,000
Supply voltage*** in V:	6,000/10,000	6,000/10,000

* material pre-compressed by track feeder, **depending on grid size, *** other voltages on request

Advantages for using scraper rings for non-ferrous shredders:

- Shredder rotors equipped with scraper rings which are tearing off more effectively ferrous inclusions from non-ferrous material and are producing fractions with higher bulk density
- No hammer-anvil function, forging i.e. copper into the aluminium parts.
- Easier down-stream iron/copper/aluminium separation
- Producing lower copper content in aluminium fraction
- Easier separation of large lump aluminium parts in the shredder